

## ABSTRACT

A packing sheet 7 is printed with predetermined information by printing means 5, medicine is fed into the packing sheet 7 by medicine feed means 2, 3, and the packing sheet 7 is sealed by seal means 8 to pack the medicine by one package. The seal means 8 is provided with conveyance portion 39 for conveying the packing sheet 7. In the middle of a conveyance path from the print means 5 to the seal means 8, there are provided moving means 12 which comes into contact with the packing sheet 7 and moves so that the tension of the packing sheet 7 is held to be a constant value, and

position detecting means 33 which detects a moved position of the moving means 12. After the packing sheet 7 is conveyed by the conveyance portion 39 and the position detecting means 33 detects a predetermined moved position, print by the print means 5 is started.